



Carbide Tipped Jobber Length Drills



FRACTIONAL SIZES - ALSO AVAILABLE IN LETTER AND WIRE SIZES

Diam. (in.)	Flute L(in.)	OAL (in.)	Order No.	Our Price
1/8	1-5/8	2-3/4	260008	9.68
9/64	1-3/4	2-7/8	260009	10.44
5/32	2	3-1/8	260010	10.26
11/64	2-1/8	3-1/4	260011	11.21
3/16	2-5/16	3-1/2	260012	10.89
13/64	2-7/16	3-5/8	260013	11.97
7/32	2-1/2	3-3/4	260014	11.97
15/64	2-5/8	3-7/8	260015	12.87
1/4	2-3/4	4	260016	12.87
17/64	2-7/8	4-1/8	260017	14.31
9/32	2-15/16	4-1/4	260018	15.17
19/64	3-1/16	4-3/8	260019	16.88
5/16	3-3/16	4-1/2	260020	16.88
21/64	3-5/16	4-5/8	260021	17.42
11/32	3-7/16	4-3/4	260022	17.42
23/64	3-1/2	4-7/8	260023	18.54
3/8	3-5/8	5	260024	18.54
25/64	3-3/4	5-1/8	260025	18.36
13/32	3-7/8	5-1/4	260026	20.16
27/64	3-15/16	5-3/8	260027	21.96
7/16	4-1/16	5-1/2	260028	21.96
29/64	4-3/16	5-5/8	260029	25.20
15/32	4-5/16	5-3/4	260030	24.66
31/64	4-3/8	5-7/8	260031	27.59
1/2	4-3/8	6	260032	30.33

- Carbide tips are high temperature brazed to hardened high speed steel bodies.
- 118° point retains cutting edge even under severe conditions.
- Polished spiral flutes provide effective chip flow.
- Ideal for drilling cast iron, non-ferrous metals, composites, plastics and non-metals. Usually not recommended for drilling steel

***Larger sizes up to 1" available. Please Call!**

Having Trouble With Poor Tool Life?

It could be one of three things.

- Coolant not reaching drill point or insufficient or incorrect coolant.
- Speed too high and/or feed too low.
- Wrong type of point and/or drill for application.



Carbide Tipped Die Drills For Drilling Hardened Steel

These drills are recommended for drilling very hard steels from 48 to 65 Rockwell C. The drill body is reduced in size to prevent gauling. Flood the cutting point with coolant during the complete drilling operation. Feed the drill with steady pressure at 75-100SFM. Clear chips from the flutes by frequently withdrawing the drill from the hole.

***Larger sizes up to 1" available. Please Call!**

Diam. (in.)	Flute L(in.)	OAL (in.)	Order No.	Our Price
3/16	1-1/2	3-1/2	267012	20.07
13/64	1-1/2	3-1/2	267013	20.07
7/32	1-3/4	3-3/4	267014	20.07
15/64	1-3/4	3-3/4	267015	21.38
1/4	2	4	267016	21.38
17/64	2	4	267017	22.59
9/32	2-1/4	4-1/4	267018	22.59
19/64	2-1/4	4-1/4	267019	23.97
5/16	2-1/2	4-1/2	267020	23.67
21/64	2-1/2	4-1/2	267021	25.20
11/32	2-3/4	4-3/4	267022	25.20
23/64	2-3/4	4-3/4	267023	27.09
3/8	3	5	267024	27.09
25/64	3	5	267025	30.56
13/32	3	5-1/4	267026	31.73
27/64	3	5-1/4	267027	34.25
7/16	3	5-1/2	267028	36.81
29/64	3	5-1/2	267029	36.81
15/32	3-1/4	5-3/4	267030	40.41
31/64	3-1/4	5-3/4	267031	49.05
1/2	3-1/2	6	267032	47.43