

HSS Straight Flute/Straight Shank Chucking Reamers

(Continued)



Diameter Tolerances:
 < 1/2" diam.+.0002, -.0000
 > 1/2" to 5/8"+.0003, -.0000
 >5/8" to 1-1/2".....+.0001, -.0005

Size	Decimal Equivalent	Flute Length	OAL	Order No.	Price
o/u	.7510	2-1/2	9-1/2	433-7510	42.43
49/64	.7656	2-1/2	9-1/2	433-7656	42.43
19.5mm	.7677	2-1/2	9-1/2	433-7677	42.43
25/32	.7812	2-1/2	9-1/2	433-7812	41.14
20.0mm	.7874	2-1/2	9-1/2	433-7874	45.43
51/64	.7969	2-1/2	9-1/2	433-7969	45.43
20.5mm	.8071	2-1/2	9-1/2	433-8071	45.43
o/u	.8115	2-1/2	9-1/2	433-8115	45.43
13/16	.8125	2-1/2	9-1/2	433-8125	41.14
o/u	.8135	2-1/2	9-1/2	433-8135	45.43
21.0mm	.8268	2-1/2	9-1/2	433-8268	45.43
53/64	.8281	2-1/2	9-1/2	433-8281	45.43
27/32	.8438	2-1/2	9-1/2	433-8438	48.64
21.5mm	.8465	2-5/8	10	433-8465	52.96
55/64	.8594	2-5/8	10	433-8594	52.96
22.0mm	.8661	2-5/8	10	433-8661	52.96
o/u	.8740	2-5/8	10	433-8740	52.96
7/8	.8750	2-5/8	10	433-8750	49.78

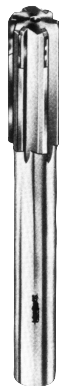
Size	Decimal Equivalent	Flute Length	OAL	Order No.	Price
o/u	.8760	2-5/8	10	433-8760	54.07
22.5mm	.8858	2-5/8	10	433-8858	54.07
57/64	.8906	2-5/8	10	433-8906	54.07
23.0mm	.9055	2-5/8	10	433-9055	54.07
29/32	.9062	2-5/8	10	433-9062	53.64
59/64	.9219	2-5/8	10	433-9219	57.93
23.5mm	.9252	2-5/8	10	433-9252	57.93
o/u	.9365	2-5/8	10	433-9365	57.93
15/16	.9375	2-5/8	10	433-9375	53.64
o/u	.9385	2-5/8	10	433-9385	57.93
24.0mm	.9449	2-5/8	10	433-9449	57.93
61/64	.9531	2-5/8	10	433-9531	57.93
24.5mm	.9646	2-5/8	10	433-9646	57.93
31/32	.9688	2-5/8	10	433-9688	60.09
25.0mm	.9843	2-3/4	10-1/2	433-9843	61.49
63/64	.9844	2-3/4	10-1/2	433-9844	61.49
o/u	.9990	2-3/4	10-1/2	433-9990	61.49
1	1.000	2-3/4	10-1/2	433-1	60.64

Carbide Tipped Reamers

For all general reaming of steel, cast iron, non-ferrous metals, plastics and non-metals.



- Straight shank and straight polished flutes
- Carbide tips brazed to one piece hardened tool steel bodies.
- Cutting diameter tolerance plus .0003" minus .000"



FRACTIONAL SIZES

Size	Decimal Equivalent	Flute Length	OAL	Order No.	Our Price
3/16	.1875	1-1/8	4-1/2	240006	30.48
7/32	.2187	1-1/4	5	240007	30.48
1/4	.2500	1-1/2	6	240008	30.48
9/32	.2812	1-1/2	6	240009	31.14
5/16	.3125	1-1/2	6	240010	31.14
11/32	.3437	1-1/2	6	240011	32.25
3/8	.3750	1-3/4	7	240012	29.57
13/32	.4062	1-3/4	7	240013	33.81
7/16	.4375	1-3/4	7	240014	36.13
15/32	.4687	1-3/4	7	240015	36.63
1/2	.5000	2	8	240016	43.68
9/16	.5625	2	8	240018	47.41
5/8	.6250	2-1/4	9	240020	49.33
11/16	.6875	2-1/4	9	240022	50.18

Size	Decimal Equivalent	Flute Length	OAL	Order No.	Our Price
3/4	.7500	2-1/2	9-1/2	240024	51.75
13/16	.8125	2-1/2	9-1/2	240026	53.51
7/8	.8750	2-5/8	10	240028	57.60
15/16	.9375	2-5/8	10	240030	67.27
1	1.0000	2-3/4	10-1/2	240032	70.55
1-1/16	1.0625	2-3/4	10-1/2	240034	72.94
1-1/8	1.1250	2-7/8	11	240036	71.42
1-3/16	1.1875	2-7/8	11	240038	82.93
1-1/4	1.2500	3	11-1/2	240040	92.21
1-5/16	1.3125	3	11-1/2	240042	92.21
1-3/8	1.3750	3-1/4	12	240044	97.88
1-7/16	1.4375	3-1/4	12	240046	102.47
1-1/2	1.500	3-1/2	12-1/2	240048	108.36

High Speed Taper Pipe Reamers



Nominal Size	Small End Diam.	Large End Diam.	No. Flutes	Flute Length	OAL	Shank Diam.	Square Size	Order No.	Price
1/16	.2320"	.2750"	6	3/4"	2-1/8"	.3125"	.235"	600-1/16Y	36.65
1/8	.3160	.3620	6	3/4	2-1/8	.4375	.328	600-1/8Y	34.16
1/4	.4060	.4720	6	1-1/16	2-7/16	.5625	.421	600-1/4Y	39.11
3/8	.5400	.6060	6	1-1/16	2-9/16	.7000	.531	600-3/8Y	43.50
1/2	.6650	.7510	6	1-3/8	3-1/8	.6875	.515	600-1/2Y	54.93
3/4	.8760	.9620	8	1-3/8	3-1/4	.9063	.679	600-3/4Y	76.18
1	1.1030	1.2120	8	1-3/4	3-3/4	1.1250	.843	600-1Y	112.08
1-1/4	1.4440	1.5530	10	1-3/4	4	1.3125	.984	600-1-1/4Y	188.80
1-1/2	1.6840	1.7930	12	1-3/4	4-1/4	1.5000	1.125	600-1-1/2Y	238.72
2	2.1590	2.2680	12	1-3/4	4-1/2	1.8750	1.406	600-2Y	318.85