



Longboys Extra Length Drills



12" Type 200, 18" Type 208

This general purpose HSS 118° point, Brite Flute® drill is recommended for a wide range of deep hole production drilling applications.

Compare To:

Chicago Latrobe 120X
Cleveland 950E
Precision 1290 & 1813
Michigan 212 & 218
Union Butterfield 515 & 518

18" OVERALL LENGTH

Diam (in.)	Flute L (in.)	Order No.	Our Price
3/16	10	27600V	25.03
7/32	10	27610V	26.11
1/4	12	27620V	27.23
9/32	12	27630V	29.39
5/16	12	27640V	30.71
11/32	12	27650V	34.39
3/8	12	27660V	32.10
13/32	12	27670V	36.57
7/16	12	27680V	35.16
15/32	12	37690V	39.61
1/2	12	27700V	42.45
17/32	12	27710V	55.12
9/16	12	27720V	58.12
19/32	12	27730V	60.70
5/8	12	27740V	52.85

12" OVERALL LENGTH 9" FLUTE LENGTH

Diam. (in.)	Order No.	Our Price
1/8	27200V	12.28
9/64	27210V	13.51
5/32	27220V	13.51
11/64	27230V	13.94
3/16	27240V	13.94
13/64	27250V	15.00
7/32	27260V	15.00
15/64	27270V	15.00
1/4	27280V	15.00
17/64	27290V	15.75
9/32	27300V	15.75
19/64	27310V	16.26
5/16	27320V	16.26
21/64	27330V	16.96
11/32	27340V	16.96
23/64	27350V	18.09
3/8	27360V	18.09
25/64	27370V	20.04
13/32	27380V	20.24
27/64	27390V	20.94
7/16	27400V	20.04
29/64	27410V	24.60
15/32	27420V	24.60
31/64	27430V	25.93
1/2	27440V	25.93
17/32	27450V	34.53
9/16	27460V	37.60
19/32	27470V	38.09
5/8	27480V	41.96
11/16	27490V	46.72
3/4	27500V	46.75



Extra Length Drills-Type XGT-UB

- American made in St. Paul, MN
 - N.A.S. 907 tolerance and heat treat specification
 - No center punching required
 - Gyroidal torsion flute and land yield exceptional tool strength
 - Superb performance in work hardening stainless steel and other hard metals
- ✓ Will drill 10 times diameter without removal to clear chips.

FRACTIONAL SIZES

Size	Flute L (in.)	OAL (in.)	Order No.	Our Price
1/8	4	6	39240V	5.79
#29	4	6	39250V	6.11
9/64	4	6	39260V	6.11
5/32	4	6	39270V	6.22
11/64	4	6	39280V	6.56
3/16	4	6	39300V	6.33
#10	4	6	39310V	6.45
13/64	4	6	39320V	6.63
7/32	4	6	39330V	6.82
#1	4	6	39340V	7.72
15/64	4	6	39350V	7.72
1/4	4	6	39360V	7.09
F	4	6	39370V	7.28
9/32	4	6	39380V	7.42
5/16	4	6	39390V	7.37
11/32	4	6	39400V	8.54
3/8	4	6	39410V	9.86
13/32	4	6	39420V	10.32
7/16	4	6	39430V	11.13
1/2	4	6	39440V	11.54

Size	Flute L (in.)	OAL (in.)	Order No.	Our Price
1/8	6	9	40780V	10.12
5/32	6	9	40790V	10.48
3/16	6	9	40800V	11.04
7/32	6	9	40810V	12.24
1/4	6	9	40820V	12.70
9/32	6	9	40830V	13.98
5/16	6	9	40840V	14.02
11/32	6	9	40850V	15.20
3/8	6	9	40860V	15.84
7/16	6	9	40870V	22.23
1/2	6	9	40880V	24.68
1/8	9	12	43050V	12.60
5/32	9	12	43060V	12.92
3/16	9	12	43070V	13.71
7/32	9	12	43080V	15.61
1/4	9	12	43090V	18.75
9/32	9	12	43100V	19.45
5/16	9	12	43110V	20.18
11/32	9	12	43120V	21.34
3/8	9	12	43130V	22.29
7/16	9	12	43140V	26.23
1/2	9	12	43150V	32.98

FAX

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HOURS

**1-800
324-1942**