

HSS Straight Flute/Shank Chucking Reamers

Diameter

Tolerances:+0.002, -.0000
< 1/2" diam.+0.003, -.0000
> 1/2" to 5/8"+0.001, -.0005
>5/8" to 1-1/2"



Size	Decimal Equivalent	Flute Length	OAL	Order No.	Price
5.5mm	.2165	1-1/4	5	433-2165	14.14
7/32	.2188	1-1/4	5	433-2188	14.14
#2	.2210	1-1/2	5	433-2210	14.51
#1	.2280	1-1/2	5	433-2280	14.51
A	.2340	1-1/2	5	433-2340	14.51
15/64	.2344	1-1/2	5	433-2344	14.51
6.0mm	.2362	1-1/2	5	433-2362	15.30
B	.2380	1-1/2	5	433-2380	15.30
C	.2420	1-1/2	6	433-2420	15.30
D	.2460	1-1/2	6	433-2460	15.30
o/u	.2490	1-1/2	6	433-2490	13.77
E	.2500	1-1/2	6	433-2500	12.99
1/4	.2500	1-1/2	6	433-2500	12.99
o/u	.2510	1-1/2	6	433-2510	13.77
6.5mm	.2559	1-1/2	6	433-2559	15.30
F	.2570	1-1/2	6	433-2570	15.30
G	.2610	1-1/2	6	433-2610	15.13
17/64	.2656	1-1/2	6	433-2656	17.05
H	.2660	1-1/2	6	433-2660	17.05
I	.2720	1-1/2	6	433-2720	17.05
7.0mm	.2756	1-1/2	6	433-2756	17.05
J	.2770	1-1/2	6	433-2770	17.05
K	.2810	1-1/2	6	433-2810	17.05
9/32	.2812	1-1/2	6	433-2812	16.20
L	.2900	1-1/2	6	433-2900	17.05
M	.2950	1-1/2	6	433-2950	17.05
7.5mm	.2953	1-1/2	6	433-2953	17.05
19/64	.2969	1-1/2	6	433-2969	17.05
N	.3020	1-1/2	6	433-3020	17.05
o/u	.3115	1-1/2	6	433-3115	16.20
5/16	.3125	1-1/2	6	433-3125	14.36
o/u	.3135	1-1/2	6	433-3135	16.20
8.0mm	.3150	1-1/2	6	433-3150	17.05
O	.3160	1-1/2	6	433-3160	17.05
P	.3230	1-1/2	6	433-3230	18.23
21/64	.3281	1-1/2	6	433-3281	18.23
Q	.3320	1-1/2	6	433-3320	18.23
8.5mm	.3346	1-1/2	6	433-3346	18.23
R	.3390	1-1/2	6	433-3390	18.23
11/32	.3438	1-1/2	6	433-3438	18.23
S	.3480	1-3/4	7	433-3480	18.41
9.0mm	.3543	1-3/4	7	433-3543	18.41
T	.3580	1-3/4	7	433-3580	18.41
23/64	.3594	1-3/4	7	433-3594	18.41
U	.3680	1-3/4	7	433-3680	18.41
9.5mm	.3740	1-3/4	7	433-3740	17.48
o/u	.3740	1-3/4	7	433-3740	17.48
3/8	.3750	1-3/4	7	433-3750	16.56
o/u	.3760	1-3/4	7	433-3760	17.48
V	.3770	1-3/4	7	433-3770	20.01
W	.3860	1-3/4	7	433-3860	20.01
25/64	.3906	1-3/4	7	433-3906	20.01
10.0mm	.3937	1-3/4	7	433-3937	20.01
X	.3970	1-3/4	7	433-3970	20.01

Size	Decimal Equivalent	Flute Length	OAL	Order No.	Price
Y	.4040	1-3/4	7	433-4040	20.77
13/32	.4062	1-3/4	7	433-4062	20.77
Z	.4130	1-3/4	7	433-4130	20.77
10.5mm	.4134	1-3/4	7	433-4134	20.77
27/64	.4219	1-3/4	7	433-4219	20.77
11.0mm	.4331	1-3/4	7	433-4331	20.77
o/u	.4365	1-3/4	7	433-4365	19.73
7/16	.4375	1-3/4	7	433-4375	19.73
o/u	.4385	1-3/4	7	433-4385	19.73
11.5mm	.4528	1-3/4	7	433-4528	22.62
29/64	.4531	1-3/4	7	433-4531	22.62
15/32	.4688	1-3/4	7	433-4688	22.62
12.0mm	.4724	2	8	433-4724	22.62
31/64	.4844	2	8	433-4844	22.62
12.5mm	.4921	2	8	433-4921	22.62
o/u	.4990	2	8	433-4990	21.48
1/2	.5000	2	8	433-5000	21.48
o/u	.5010	2	8	433-5010	21.48
13.0mm	.5118	2	8	433-5118	28.02
33/64	.5156	2	8	433-5156	28.02
17/32	.5312	2	8	433-5312	26.70
13.5mm	.5315	2	8	433-5315	28.02
35/64	.5469	2	8	433-5469	27.02
14.0mm	.5512	2	8	433-5512	27.02
o/u	.5615	2	8	433-5615	27.02
9/16	.5625	2	8	433-5625	25.75
o/u	.5635	2	8	433-5635	27.02
14.5mm	.5709	2	8	433-5709	27.02
37/64	.5781	2	8	433-5781	27.02
15mm	.5906	2	8	433-5906	27.02
19/32	.5938	2	8	433-5938	25.75
39/64	.6094	2-1/4	8	433-6094	31.55
15.5mm	.6102	2-1/4	8	433-6102	31.55
o/u	.6240	2-1/4	8	433-6240	31.55
5/8	.6250	2-1/4	8	433-6250	31.55
o/u	.6260	2-1/4	8	433-6260	33.97
16.0mm	.6299	2-1/4	8	433-6299	31.55
41/64	.6406	2-1/4	8	433-6406	31.55
16.5mm	.6496	2-1/4	8	433-6496	31.55
21/32	.6562	2-1/4	8	433-6562	33.97
17.0mm	.6693	2-1/4	8	433-6693	35.64
43/64	.6719	2-1/4	8	433-6719	35.64
o/u	.6865	2-1/4	8	433-6865	35.64
11/16	.6875	2-1/4	8	433-6875	33.97
o/u	.6885	2-1/4	9	433-6885	38.28
17.5mm	.6890	2-1/4	9	433-6890	38.28
45/64	.7031	2-1/4	9	433-7031	38.28
18.0mm	.7087	2-1/4	9	433-7087	38.28
23/32	.7188	2-1/4	9	433-7188	37.80
18.5mm	.7283	2-1/2	9-1/2	433-7283	39.78
47/64	.7344	2-1/2	9-1/2	433-7344	44.07
19.0mm	.7480	2-1/2	9-1/2	433-7480	44.07
o/u	.7490	2-1/2	9-1/2	433-7490	44.07
3/4	.7500	2-1/2	9-1/2	433-7500	38.13