



Brite-Flute® Thru 3/4" Dia., Surface Treated over 3/4" - Type 210

General purpose 118° point.

Recommended for mild drilling applications where extra long drills are required.

FRACTIONAL SIZES

Save 10%

When you purchase a single size in package quantities:

3/64 thru 9/32 = 12pcs
19/64 thru 3/8 = 6pcs

Quality at Viking

begins with the finest tool steel you can buy and ends with the world class products you see on these pages. Viking cutting tools are designed, engineered and superbly crafted to provide long lasting durability. Their 74,000 square foot St. Paul, Minnesota manufacturing facility is specifically designed for the unique task of efficient high quality cutting tool manufacturing. The equipment and support systems required for this level of manufacturing are as specialized as the Viking teammates themselves, many of whom have 15, 20, and 25 years of machine operator experience.

Consistency: At Viking, skilled operators working with the finest raw materials have the capability of providing you with consistent high quality products time after time, year after year. On their Ultra Cut Super Premium products, they routinely cut recognized tolerance standards by one half to insure that the customer receives drills manufactured to the tightest possible specification and utmost in consistency and accuracy.

Diam. (in.)	Flute L(in.)	OAL (in.)	Order No.	Our Price
3/64	1-1/8	2-1/4	10490V	3.04
1/16	1-3/4	3	10500V	3.04
5/64	2	3-3/4	10510V	3.04
3/32	2-1/4	4-1/4	10520V	2.79
7/64	2-1/2	4-5/8	10530V	2.88
1/8	2-3/4	5-1/8	10540V	3.03
9/64	3	5-3/8	10550V	3.57
5/32	3	5-3/8	10560V	3.25
11/64	3-3/8	5-3/4	10570V	3.82
3/16	3-3/8	5-3/4	10580V	3.25
13/64	3-5/8	6	10590V	4.35
7/32	3-5/8	6	10600V	4.65
15/64	3-3/4	6-1/8	10610V	4.65
1/4	3-3/4	6-1/8	10620V	4.14
17/64	3-7/8	6-1/4	10630V	4.97
9/32	3-7/8	6-1/4	10640V	4.97
19/64	4	6-3/8	10650V	5.32
5/16	4	6-3/8	10660V	5.24
21/64	4-1/8	6-1/2	10670V	5.52
11/32	4-1/8	6-1/2	10680V	5.80
23/64	4-1/4	6-3/4	10690V	6.63
3/8	4-1/4	6-3/4	10700V	6.63
25/64	4-3/8	7	10710V	7.18
13/32	4-3/8	7	10720V	7.18
27/64	4-5/8	7-1/4	10730V	7.73
7/16	4-5/8	7-1/4	10740V	7.73
29/64	4-3/4	7-1/2	10750V	8.84
15/32	4-3/4	7-1/2	10760V	9.11
31/64	4-3/4	7-3/4	10770V	9.94
1/2	4-3/4	7-3/4	10780V	10.45
33/64	4-3/4	8	10790V	13.76
17/32	4-3/4	8	10800V	13.40
35/64	4-7/8	8-1/4	10810V	15.31
9/16	4-7/8	8-1/4	10820V	14.12
37/64	4-7/8	8-3/4	10830V	16.48
19/32	4-7/8	8-3/4	10840V	16.48
39/64	4-7/8	8-3/4	10850V	17.35
5/8	4-7/8	8-3/4	10860V	16.48
41/64	5-1/8	9	10870V	19.90
21/32	5-1/8	9	10880V	19.21
43/64	5-3/8	9-1/4	10890V	22.57
11/16	5-3/8	9-1/4	10900V	21.71
45/64	5-5/8	9-1/2	10910V	24.21
23/32	5-5/8	9-1/2	10920V	23.84
47/64	5-7/8	9-3/4	10930V	26.48

Diam. (in.)	Flute L(in.)	OAL (in.)	Order No.	Our Price
3/4	5-7/8	9-3/4	10940V	25.24
49/64	6	9-7/8	10950V	29.26
25/32	6	9-7/8	10960V	29.26
51/64	6-1/8	10	10970V	31.42
13/16	6-1/8	10	10980V	30.93
53/64	6-1/8	10	10990V	32.75
27/32	6-1/8	10	11000V	32.66
55/64	6-1/8	10	11010V	34.31
7/8	6-1/8	10	11020V	33.90
57/64	6-1/8	10	11030V	35.76
29/32	6-1/8	10	11040V	35.76
59/64	6-1/8	10-3/4	11050V	39.22
15/16	6-1/8	10-3/4	11060V	38.94
61/64	6-3/8	11	11070V	43.11
31/32	6-3/8	11	11080V	43.11
63/64	6-3/8	11	11090V	45.28
1	6-3/8	11	11100V	44.94
1-1/64	6-1/2	11-1/8	11110V	61.45
1-1/32	6-1/2	11-1/8	11120V	61.45
1-3/64	6-5/8	11-1/4	11130V	63.55
1-1/16	6-5/8	11-1/4	11140V	63.55
1-5/64	6-7/8	11-1/2	11150V	68.16
1-3/32	6-7/8	11-1/2	11160V	68.16
1-7/64	7-1/8	11-3/4	11170V	43.11
1-1/8	7-1/8	11-3/4	11180V	70.72
1-9/64	7-1/4	11-7/8	11190V	77.00
1-5/32	7-1/4	11-7/8	11200V	77.00
1-11/64	7-3/8	12	11210V	82.95
1-3/16	7-3/8	12	11220V	82.95
1-13/64	7-1/2	12-1/8	11230V	86.63
1-7/32	7-1/2	12-1/8	11240V	86.63
1-15/64	7-7/8	12-1/2	11250V	90.00
1-1/4	7-7/8	12-1/2	11260V	90.00
1-9/32	8-1/2	14-1/8	11270V	102.65
1-5/16	8-5/8	14-1/4	11280V	106.42
1-11/32	8-3/4	14-3/8	11290V	110.42
1-3/8	8-7/8	14-1/2	11300V	114.58
1-13/32	9	14-5/8	11310V	121.04
1-7/16	9-1/8	14-3/4	11320V	124.78
1-15/32	9-1/4	14-7/8	11330V	135.45
1-1/2	9-3/8	15	11340V	139.90
1-9/16	9-5/8	15-1/4	11350V	156.68
1-5/8	9-7/8	15-5/8	11360V	177.06
1-3/4	10-1/2	16-1/4	11370V	213.16